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TRANSMITTAL FORM (to be used for all correspondence efter initial filing)							10/003,770					
				Filling Date			November 15, 2001					
				First Named Inventor Art Unit Examiner Name			R. Dennis Nesbitt 3711					
												R. Gorden
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Typed or orinted	Typed or printed name Michelle Bugbee				U —				Date	Date November 15, 2004		

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SUBMITTED BY					(Complete (if applicable))			
Name (Print/Type) Michelle Bugbee	\Box	Registration No. 42,370				Telephone 413-322-2937		
Signature VILLE IA OU O DOLL		(Altomey/Agent)				Date November 15, 2004		

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PATENT P-5915

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re patent application of R. Dennis Nesbitt

Serial No.:

10/003,770

Examiner: R. Gorden

Filing Date: November 15, 2001

Group Art Unit: 3711

For: GOLF BALL COMPRISING HIGHER COEFFICIENT OF RESTITUTION

CORE AND METHOD OF MAKING SAME

Mail Stop AF Commissioner for Patents P. O. Box 1450 Alexandria, VA 22313-1450

Sir:

APPEAL BRIEF UNDER 37 C.F.R. § 41.37

This Appeal Brief is in furtherance of the Notice of Appeal that was filed for the above-referenced application on October 1, 2004.

The fees required under § 1.17, and any required petition for extension of time for filing this brief and fees therefor, are dealt with in the accompanying Fee Transmittal.

Appellant files herewith an Appeal Brief in connection with the above-identified application, wherein claims 2 to 7, 9 to 14, 16 to 19 and 21 to 23 were finally rejected in the Office Action of September 20, 2004. What follows is Appellant's Appeal Brief in accordance with 37 C.F.R. § 41.37.

CERTIFICATION UNDER 37 C.F.R. 1.8

I hereby certify that this Appeal Brief and the documems referred to as attached therein are being transmitted by facsimile on this date November 15, 2004, to TC3700 at 703-872-9306 addressed to: Mail Stop AF, Attention: Board of Patent Appeals and Interferences, Commissioner for Patents, P. O. Box 1450, Alexandria, VA 22313-1450.

I. REAL PARTY IN INTEREST (37 C.F.R. § 41.37(c)(1)(i))

The real parties in interest in this appeal are the inventor named in the caption of this brief (R. Dennis Nesbitt) and the assignee, Callaway Golf Company.

II. RELATED APPEALS AND INTERFERENCES (37 C.F.R. § 41.37(c)(1)(ii)))

Currently, it is believed that there are no other appeals or interferences in process or pending before the U.S. Patent and Trademark Office from which the present application bases its priority, or any case which bases its priority upon the present application, that will directly affect or be affected by or have a bearing on the Board's decision in this Appeal.

III. STATUS OF CLAIMS (37 C.F.R. § 41.37(c)(1)(viii))

The status of claims set forth after the Final Office Action mailed September 20, 2004 was, and is, as follows:

Allowed claims: none

Rejected claims: 2 to 7, 9 to 14, 16 to 19 and 21 to 23

Canceled claims: 1, 8, 15 and 20

The present appeal is directed to claims 2 to 7, 9 to 14, 16 to 19 and 21 to 23.

IV. STATUS OF AMENDMENTS (37 C.F.R. § 41.37(c)(1)(iv))

In the Final Office Action of September 20, 2004, claims 2 to 7, 9 to 14 and 16 to 19 were rejected under 35 U.S.C. § 103(a) as unpatentable over Hiraoka et al. (RE 35,293), and claims 21 to 23 were rejected under 35 U.S.C. § 103(a) as obvious over Hiraoka et al. (RE 35,293) in view of Cadorniga et al. (US 5,508,350).

There are no unentered amendments.

V. SUMMARY OF CLAIMED SUBJECT MATTER (37 C.F.R. § 41.37(c)(1)(v))

The present invention is directed to a golf ball comprising a solid core formed from a core composition including a polybutadiene rubber exhibiting a solution viscosity of from about 90 mPa•s to about 130 mPa•s, wherein said core exhibits a coefficient of restitution of at least about 0.780 (claim 2).

The present invention is also directed to a golf ball comprising a solid, molded core formed from a core composition including a polybutadiene rubber exhibiting a solution viscosity of from about 90 mPa•s to about 130 mPa•s, said core exhibiting a coefficient of restitution of at least about 0.783 (claim 10).

The present invention is also directed to a golf ball comprising a core formed from a composition including (i) from about 70% to about 50% of a first polybutadiene rubber exhibiting a solution viscosity of at least about 90 mPa•s, and (ii) from about 30% to about 50% of a second polybutadiene rubber (claim 23).

VI. GROUNDS OF REJECTION TO BE REVIEWED ON APPEAL (37 C.F.R. § 41.37(c)(1)(vi))

Whether claims 2 to 7, 9 to 14 and 16 to 19 are unpatentable under 35 U.S.C. § 103(a) over Hiraoka et al. (RE 35,293); and whether claims 21 to 23 are unpatentable under 35 U.S.C. § 103(a) over Hiraoka et al. (RE 35,293) in view of Cadorniga et al. (US 5,508,350).

VII. ARGUMENTS (37 C.F.R. § 41.37(c)(1)(vii))

1. The Examiner's rejection of claims 2 to 7, 9 to 14 and 16 to 19 as unpatentable under 35 U.S.C. § 103(a) over Hiraoka et al. (RE 35,293) is erroneous and must be reversed.

The Examiner has rejected claims 2 to 7, 9 to 14 and 16 to 19 as being unpatentable under 35 U.S.C. § 103(a) over Hiraoka et al. (RE 35,293). The basis for the Examiner's rejection is as follows:

Claims 2-7, 9-14, 16-18, and 19 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hiraoka et al. (Re 35,293). Regarding claim 2, Hiraoka discloses a golf ball comprising a core made from a polybutadiene (A). Polybutadiene (A) may be commercially available BUNA CB 10 (col 1, lines 52-67). According to applicant's spec page 11, table 3 BUNA CB 10 has a solution viscosity of 140 ± 20 mPa•s. The COR value is an obvious feature since the polybutadiene is identical to applicant's. Regarding claim 3, applicant appears to be claiming a method of production that is not relevant to the final product. However, any properties based on the polybutadiene are obvious since applicant's is identical to Hiraoka. Regarding claim 4, Hiraoka discloses a Mooney viscosity range from 45 to 90 (col 1, line 59) and applicant discloses BUNA

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CB 10 has a Mooney viscosity of 47 ± 5 (spec table 3). Regarding claim 5, the golf ball includes a cover (col 2, lines 58-61). Regarding claim 6, the polybutadiene has a 1-4 cis content of 80% or more (col 1, lines 53-55) and applicant discloses BUNA CB 10 has a 1-4 cis content of 96% or more (page 11, table 3). Regarding claim 7, the core composition includes a second polybutadiene (B)(col 2, lines 1-5). Regarding claim 9, the COR value is an obvious feature since the polybutadiene is identical to applicant's. Regarding claim 10, Hiraoka discloses a golf ball comprising a core made from a polybutadiene (A). Polybutadiene (A) may be commercially available BUNA CB 10 (col 1, lines 52-67). According to applicant's spec page 11, table 3 BUNA CB 10 has a solution viscosity of 140 ± 20 mPa • s. The COR value is an obvious feature since the polybutadiene is identical to applicant's. Regarding claim 11, the polybutadiene has a 1-4 cis content of 80% or more (col 1, lines 53-55) and applicant discloses BUNA CB 10 has a 1-4 cis content of 96% or more (page 11, table 3). Regarding claim 12, applicant appears to be claiming a method of production that is not relevant to the final product. However, any properties based on the polybutadiene are obvious since applicant's is identical to Hiraoka. Regarding claim 13, the core composition includes a second polybutadiene (B)(col 2, lines 1-5). Regarding claim 14, Hiraoka discloses a Mooney viscosity range from 45 to 90 (col 1, line 59) and applicant discloses BUNA CB 10 has a Mooney viscosity of 47 ± 5 (spec table 3). Regarding claims 16 and 17, Hiraoka discloses the method of making a golf ball including selecting BUNA CB 10 for the core material and molding the core composition (col 2, lines 55-60). The performance features of the core are obvious since the material is identical to applicants. Regarding claim 18, the features of the polybutadiene are obvious since the material is identical to applicants. Regarding claim 19, Hiraoka discloses a Mooney viscosity range from 45 to 90 (col 1, line 59) and applicant discloses BUNA CB 10 has a Mooney viscosity of 47 ± 5 (spec table 3). Although Hiraoka does not disclose the COR, the feature is considered obvious since the first polybutadiene disclosed by applicant is identical to the polybutadiene disclosed by Hiraoka.

(See Office Action of September 20, 2004 pp. 2-4.)

A. The Examiner's Cited Reference

RE 35,293 to Hiraoka et al. discloses a golf ball comprising a core wherein the core comprises a mixture of (A) a solid polybutadiene rubber and (B) a liquid polybutadiene or a liquid isoprene-butadiene rubber or both.

Hiraoka et al. discloses that the improvement is the addition of (B) to improve processability. Hiraoka et al. does not disclose the COR of the golf ball core.

B. The Subject Matter of Claims 2 to 7, 9 to 14 and 16 to 19 is Patentably Distinguishable Over the Cited Art

Claims 2 to 7, 9 to 14 and 16 to 19 are not unpatentable over Hiraoka et al.

Appellant respectfully disagrees with the Examiner and submits that the Examiner has not made out a prima facie case of obviousness. The Examiner stated that "Hiraoka et al. discloses a core made from BUNA CB 10 (poly A) and an additional rubber, wherein the BUNA CB 10 is present in the amount of 98 parts (col. 2). Therefore, it is clear the COR would obviously be the same, 0.786." (Page 5 of Office Action of March 9, 2004) Appellant respectfully submits that the COR would not "obviously be the same" as Appellant's because Hiraoka is not using the same materials. Hiraoka does not show any COR values at all, nor does Hiraoka make any actual examples using BUNA CB 10 as the polybutadiene (A). Appellant respectfully submits that adding even a small amount of liquid polybutadiene rubber or liquid isoprene-butadiene rubber would improve the processability of the rubber, as stated by Hiraoka, but it would also lower the COR of the core. Hiraoka has chosen one of a number of polybutadiene rubbers to blend with a liquid rubber, but Hiraoka fails to recognize that using a polybutadiene having a particular solution viscosity value will improve the COR value of the core. As previously stated, Hiraoka does not even measure, or at least disclose, the COR of the core of his golf balls.

Appellant respectfully submits that the burden is on the Examiner to provide a basis in fact and/or technical reason to reasonably support the determination that the allegedly inherent characteristics necessarily flow from the teachings of the prior art. Inherency must be a necessary result and not merely a possible result. Appellant respectfully submits that the

Examiner has failed to support the inherency determination with any facts or technical reasoning, but instead, is attempting to shift the burden to Appellant to prove that it would not be inherent.

Claims 3 to 7, 9, 11 to 14 and 16 to 19 depend, or ultimately depend, from claims 2 and 10, which Appellant submits are not obvious over Hiraoka et al. for the reasons just discussed, therefore, claims 3 to 7, 9, 11 to 14 and 16 to 19 are also not obvious over Hiraoka et al.

The Examiner's cited references neither teach nor suggest the golf ball of claims 2 to 7, 9 to 14 and 16 to 19.

2. The Examiner's rejection of claims 21 to 23 as unpatentable under 35 U.S.C. § 103(a) over Hiraoka et al. (RE 35,293) in view of Cadorniga et al. (5,508,350) is erroneous and must be reversed.

The Examiner has rejected claims 21 to 23 as being unpatentable under 35 U.S.C. § 103(a) over Hiraoka et al. (RE 35,293) in view of Cadorniga et al. (5,508,350). The basis for the Examiner's rejection is as follows:

Claims 21-23 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hiraoka et al. (Re 35,293) in view of Cadorniga et al. (5,508,350). Hiraoka discloses a golf ball comprising a core made from a polybutadiene (A) and a second polybutadiene (B)(col 2, lines 1-5). Hiraoka further discloses up to 25% of the second polybutadiene but does not disclose the range claimed by applicant. Cadorniga teaches 50% of two different polybutadienes in a golf ball core. One of ordinary skill in the art would have increased the quantity of the second polybutadiene to achieve the desired properties of the core.

(See Office Action of September 20, 2004 p. 4.)

A. The Examiner's Cited References

RE 35,293 to Hiraoka et al. discloses a golf ball comprising a core wherein the core comprises a mixture of (A) a solid polybutadiene rubber and (B) a liquid polybutadiene or a liquid isoprene-butadiene rubber or both. Hiraoka et al. discloses that the improvement is the addition of (B) to improve processability. Hiraoka et al. does not disclose the COR of the golf ball core.

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U.S. Patent No. 5,508,350 to Cadorniga et al. only discloses a golf ball comprising a blend of 50% each of two different polybutadienes.

B. The Subject Matter of Claims 21 to 23 is Patentably Distinguishable Over the Cited Art

Claims 21 to 23 are not obvious over Hiraoka et al. in view of Cadorniga et al.

Appellant respectfully disagrees with the Examiner and submits that the Examiner has not made out a prima facie case of obviousness. As discussed above, Appellant respectfully submits that Hiraoka et al. does not disclose Appellant's invention. The addition of Cadorniga et al. does not cure the deficiency of Hiraoka et al.; that is, Cadorniga et al. also does not disclose a golf ball core with Appellant's claimed properties. Additionally, Cadorniga et al. only discloses a blend of 50% each of two different polybutadienes. Appellant respectfully submits that Cadorniga et al. does not provide any motivation or suggestion to increase the amount of the second polybutadiene to Appellant's claimed range because Cadorniga et al. only teaches a 50/50 blend. Additionally, Appellant respectfully submits that there is no motivation or suggestion to combine Cadorniga et al. with Hiraoka et al. because Cadorniga teaches away from Hiraoka et al. Hiraoka et al. teaches that more than 25% of a second liquid polybutadiene or isoprene-butadiene makes processability poor, while Cadorniga teaches a 50/50 blend as the preferred embodiment for a blend of two high cis polybutadiene rubbers. Finally, Appellant respectfully submits that the combination also does not disclose Appellant's invention because Cadorniga et al. does not disclose a golf ball having a core formed of a polybutadiene having a particular solution viscosity and a particular COR, in combination with a second polybutadiene comprising from 30% to 50% by weight.

Claims 21 and 22 depend, or ultimately depend, from claims 2 and 10, which Appellant submits are not obvious over Hiraoka et al. in view of

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Cadorniga et al. for the reasons discussed above, therefore, claims 21 and 22 are also not obvious over Hiraoka et al. in view of Cadorniga et al.

The Examiner's cited references neither teach nor suggest the golf ball of claims 21 to 23.

In view of the above, Appellant respectfully submits that claims 2 to 7, 9 to 14, 16 to 19 and 21 to 23 are not obvious over the cited references. Accordingly, it is respectfully requested that the Examiner's rejection of claims 2 to 7, 9 to 14, 16 to 19 and 21 to 23 be reversed.

Respectfully submitted,

R. DENNIS NESBITT

Customer No. <u>24492</u> Phone: (413) 322-2937

Date: Vinigenher 15 2004

Michelle Bugbee, Reg. No. 42,370

The Top-Flite Golf Company

A wholly-owned subsidiary of Callaway Golf Company

Attorney for Appellant 425 Meadow Street

P.O. Box 901

Chicopee, MA 01021-0901

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VIII. CLAIMS APPENDIX (37 C.F.R. § 41.37(c)(1)(viii))

The claims standing on appeal are:

2. A golf ball comprising:

a solid core formed from a core composition including a polybutadiene rubber exhibiting a solution viscosity of from about 90 mPa•s to about 130 mPa•s, wherein said core exhibits a coefficient of restitution of at least about 0.780.

- 3. The golf ball of claim 2, wherein said solution viscosity value of said polybutadiene rubber is related to said coefficient of restitution value of said core so that the higher the value of said solution viscosity, the higher the value of said coefficient of restitution.
- 4. The golf ball of claim 3, wherein said polybutadiene rubber exhibits a Mooney viscosity of from about 38 to about 52.
- 5. The golf ball of claim 2, wherein said golf ball also comprises a cover covering the core, wherein the cover has one or more layers.
- 6. The golf ball of claim 2, wherein said polybutadiene rubber has a cis-1,4 content of at least about 96%.
- 7. The golf ball of claim 2, wherein said core further comprises a second polybutadiene rubber.
- 9. The golf ball of claim 2, wherein said core exhibits a coefficient of restitution of at least about 0.785.

10. A golf ball comprising:

a solid, molded core formed from a core composition including a polybutadiene rubber exhibiting a solution viscosity of from about 90 mPa•s to about 130 mPa•s, said core exhibiting a coefficient of restitution of at least about 0.783.

- The golf ball of claim 10, wherein said polybutadiene rubber has a cis-1,4 content of at least about 96%.
- 12. The golf ball of claim 10, wherein said solution viscosity value of said polybutadiene rubber is related to said coefficient of restitution value of said core so that the higher the value of said solution viscosity, the higher the value of said coefficient or restitution.
- 13. The golf ball of claim 10, wherein said core further comprises a second polybutadiene rubber.
- 14. The golf ball of claim 10, wherein said polybutadiene rubber exhibits a Mooney viscosity of from about 38 to about 52.
- 16. A method for making a molded core exhibiting a coefficient of restitution value of at least 0.780, the method comprising:

selecting a polybutadiene rubber exhibiting a particular solution viscosity value; and forming a core from said polybutadiene rubber, said core exhibiting a coefficient of restitution value related to the value of said solution viscosity of said polybutadiene rubber.

- 17. A core formed from the method of claim 16.
- 18. The method of claim 16, wherein the value of said coefficient of restitution of said core is higher as the value of said solution viscosity exhibited by said polybutadiene rubber is increased.

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- 19. The method of claim 16, wherein said polybutadiene rubber exhibits a Mooney viscosity of from about 38 to about 52.
- 21. The golf ball of claim 7 wherein the weight percent of said second polybutadiene rubber in said core is from about 30% to about 50%.
- 22. The golf ball of claim 13, wherein the weight percent of said second polybutadiene rubber in said core composition is from about 30% to about 50%.
- 23. A golf ball comprising:

a core formed from a composition including (i) from about 70% to about 50% of a first polybutadiene rubber exhibiting a solution viscosity of at least about 90 mPa•s, and (ii) from about 30% to about 50% of a second polybutadiene rubber.

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